

SIGN DADO INSTALLATION INSTRUCTIONS AND GUIDELINES

Dados serve an important role when assembling a sign **between** two posts. They are the medium used which will allow you to attach the sign to the posts. The dado is made by ripping a 3/4" deep by 3/4" wide groove down its entire length of a plastic lumber 2x4. The length is custom cut to your sign's height.

Follow the direction below to install your sign between two post using our dados and screws.



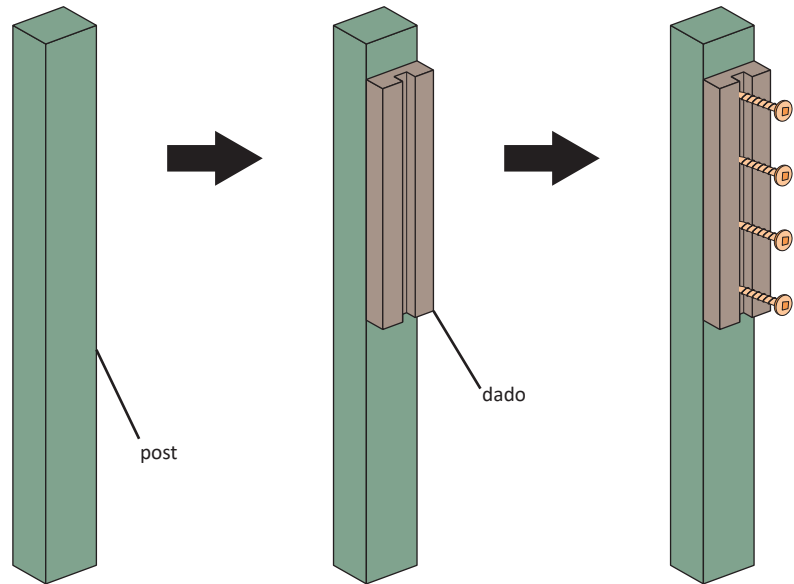
Phone: 330-258-0168

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1. Lay posts on a flat surface. Line up your dados to the desired height on the posts and screw the dados directly to the post. Use the #10 x 2" stainless steel screws supplied. Do this for both posts.

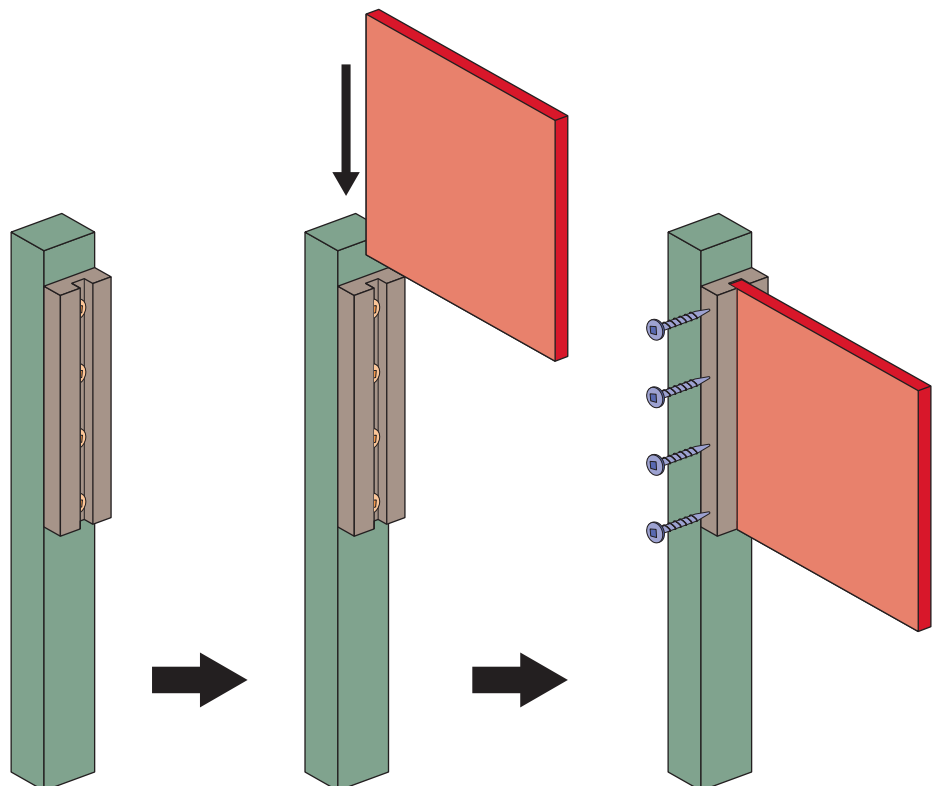
TIP 1: Make sure your dado is square to your post so that the sign easily slides into the grooves of the dados.

TIP 2: Screws should be placed every 6"-10" for the best support.



2. Slide the sign into the dado that have been attached to the posts. Screw fasten the sign into the dados placing screws every 6"-10". Use the #7 x 1 5/8" stainless steel screws supplied.

TIP 3: If you have strap or rope it can help draw the posts together to make sure you have a tight fit.

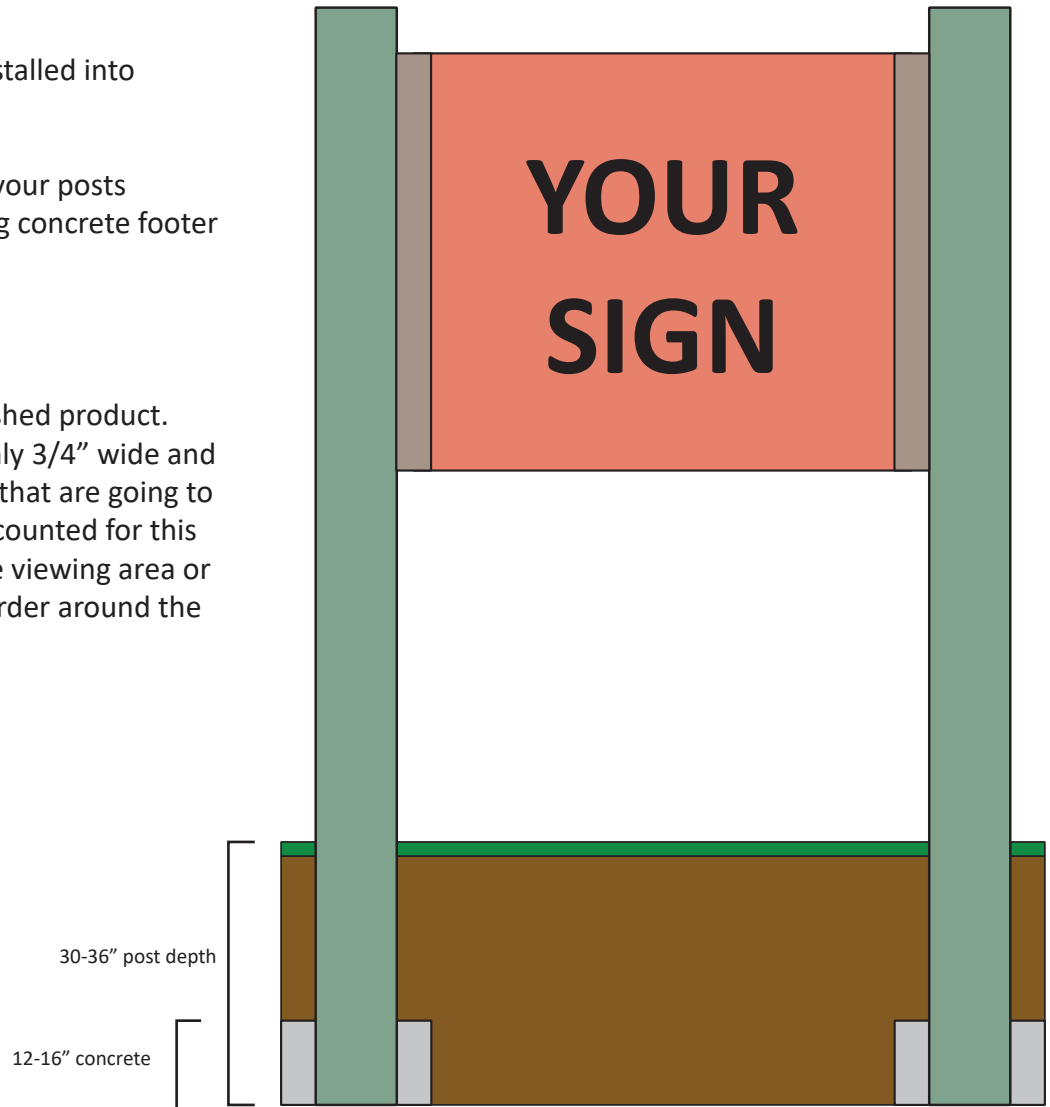


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3. Your sign is now ready to be installed into the ground.

TIP 4: We recommend sinking your posts 30" - 36" into the ground. Using concrete footer is also acceptable.

NOTE: This is a picture of the finished product. The dado's groove is roughly 3/4" wide and 3/4" deep. Typically signs that are going to be installed with dados accounted for this so it will not impede of the viewing area or to maintain an uniform border around the perimeter of the sign.



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IMPORTANT:

Our plastic sign material will expand and/or contract at a maximum rate of .03" per foot depending on the sign color. Intallation design considerations must be applied in order to compensate for sign material expansion and contraction. Failure to properly install the signs may put excessive stress on the sign and may result in warping or cracking. ***Plastic or wooden posts will flex enough to allow for signs material expansion and contraction.***